

**SAFETY DATA SHEET**

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**1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER**

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**1.1 Product identifier**

**Product name** FORCH GREEN MULTI GASKET K161 50G  
**Synonyms** 6480 4510 - ARTICLE NUMBER

**1.2 Uses and uses advised against**

**Uses** ADHESIVE SEALANT • ANAEROBIC ADHESIVE • THREAD LOCK AGENT • THREAD SEALANT • THREADLOCKER

**1.3 Details of the supplier of the product**

**Supplier name** FORCH AUSTRALIA PTY LTD  
**Address** 2 Forward St, Gnangara, WA, 6077, AUSTRALIA  
**Telephone** (08) 9303 9113  
**Fax** (08) 9303 9114  
**Email** [shop@forch.com.au](mailto:shop@forch.com.au)  
**Website** <https://www.forch.com.au/>

**1.4 Emergency telephone numbers**

**Emergency** (08) 9303 9113  
**Emergency** 0413 550 330; 0424 135 792

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**2. HAZARDS IDENTIFICATION**

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**2.1 Classification of the substance or mixture**

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

**Physical Hazards**

Not classified as a Physical Hazard

**Health Hazards**

Skin Sensitisation: Category 1  
Serious Eye Damage / Eye Irritation: Category 2A

**Environmental Hazards**

Not classified as an Environmental Hazard

**2.2 GHS Label elements**

**Signal word** WARNING

**Pictograms****Hazard statements**

H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.

**Prevention statements**

P272 Contaminated work clothing should not be allowed out of the workplace.

**PRODUCT NAME FORCH GREEN MULTI GASKET K161 50G****Response statements**

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

**Storage statements**

None allocated.

**Disposal statements**

None allocated.

**2.3 Other hazards**

No information provided.

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**3. COMPOSITION/ INFORMATION ON INGREDIENTS**

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**3.1 Substances / Mixtures**

Ingredient	CAS Number	EC Number	Content
HYDROXYPROPYL METHACRYLATE	27813-02-1	248-666-3	10 to <50%
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	109-16-0	203-652-6	10 to <50%
CUMENE HYDROPEROXIDE	80-15-9	201-254-7	0.1 to 0.5%
HYDROQUINONE	123-31-9	204-617-8	0.01 to <0.1%
SILICON DIOXIDE (SILICA, AMORPHOUS)	7631-86-9	231-545-4	Not Available

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**4. FIRST AID MEASURES**

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**4.1 Description of first aid measures**

**Eye** If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

**Inhalation** If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.

**Skin** If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

**Ingestion** For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

**First aid facilities** Eye wash facilities and safety shower should be available.

**4.2 Most important symptoms and effects, both acute and delayed**

See Section 11 for more detailed information on health effects and symptoms.

**4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

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**5. FIRE FIGHTING MEASURES**

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**5.1 Extinguishing media**

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

**5.2 Special hazards arising from the substance or mixture**

Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition. May evolve nitrogen oxides when heated to decomposition.

**5.3 Advice for firefighters**

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

**5.4 Hazchem code**

None allocated.

## 6. ACCIDENTAL RELEASE MEASURES

### 6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

### 6.2 Environmental precautions

Prevent product from entering drains and waterways.

### 6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Only trained personnel should undertake clean up.

### 6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

## 7. HANDLING AND STORAGE

### 7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation and fire protection systems.

### 7.3 Specific end uses

No information provided.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Fumed silica (respirable dust)	SWA [AUS]	--	2	--	--
Hydroquinone	SWA [AUS]	--	2	--	--

#### Biological limits

Ingredient	Reference	Determinant	Sampling Time	BEI
HYDROQUINONE	ACGIH BEI	Methemoglobin in blood	During or end of shift	1.5% of hemoglobin

### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

#### PPE

- Eye / Face** Wear splash-proof goggles.
- Hands** Wear butyl or nitrile gloves.
- Body** Wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Type A (organic vapour) / Organic vapour respirator.



## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

Appearance	GREEN PASTE
Odour	CHARACTERISTIC ODOUR
Flammability	CLASS C2 COMBUSTIBLE
Flash point	95°C
Boiling point	261°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	1.0 to 1.1
Solubility (water)	NOT AVAILABLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	> 400°C
Decomposition temperature	NOT AVAILABLE
Viscosity	17,000 cP to 50000 cP @ 25°C
Explosive properties	NOT EXPLOSIVE
Oxidising properties	NON OXIDISING
Odour threshold	NOT AVAILABLE

## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

### 10.2 Chemical stability

Stable under recommended conditions of storage.

### 10.3 Possibility of hazardous reactions

May polymerise with violent rupture/explosion.

### 10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

### 10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid) and alkalis (e.g. sodium hydroxide).

### 10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

**Acute toxicity** Acute exposure may result in nausea, vomiting, abdominal pain, diarrhoea, dizziness and drowsiness.

**Information available for the ingredients:**

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	10750 mg/kg (mouse)	--	--
CUMENE HYDROPEROXIDE	382 mg/kg (rat)	500 mg/kg (rat)	1.37 mg/L/4hrs (rat)
HYDROQUINONE	70 mg/kg (cat); 302 mg/kg (rat)	--	--
SILICON DIOXIDE (SILICA, AMORPHOUS)	> 5,000 mg/kg (rat) (ECHA)	--	--

**Skin** Contact may result in irritation, rash and dermatitis.

**Eye** Contact may result in irritation, lacrimation, pain, redness and possible serious eye damage.

**PRODUCT NAME FORCH GREEN MULTI GASKET K161 50G**

<b>Sensitisation</b>	May cause an allergic skin reaction. This product is not classified as a respiratory sensitiser.
<b>Mutagenicity</b>	Not classified as a mutagen. This product contains cumene hydroperoxide which is suspected of causing genetic defects (below that to require classification).
<b>Carcinogenicity</b>	Not classified as a carcinogen.
<b>Reproductive</b>	Not classified as a reproductive toxin.
<b>STOT - single exposure</b>	Over exposure may result in irritation of the nose and throat, coughing, nausea and headache. High level exposure may result in dizziness, drowsiness, breathing difficulties and unconsciousness.
<b>STOT - repeated exposure</b>	Not classified as causing organ damage from repeated exposure.
<b>Aspiration</b>	Not classified as causing aspiration.

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**12. ECOLOGICAL INFORMATION**

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**12.1 Toxicity**

No information provided.

**12.2 Persistence and degradability**

No information provided.

**12.3 Bioaccumulative potential**

No information provided.

**12.4 Mobility in soil**

No information provided.

**12.5 Other adverse effects**

Avoid contamination of drains and waterways.

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**13. DISPOSAL CONSIDERATIONS**

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**13.1 Waste treatment methods**

**Waste disposal** For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information if disposing of large quantities (if required). Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result.

**Legislation** Dispose of in accordance with relevant local legislation.

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**14. TRANSPORT INFORMATION**

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**NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA**

	<b>LAND TRANSPORT (ADG)</b>	<b>SEA TRANSPORT (IMDG / IMO)</b>	<b>AIR TRANSPORT (IATA / ICAO)</b>
<b>14.1 UN Number</b>	None allocated.	None allocated.	None allocated.
<b>14.2 Proper Shipping Name</b>	None allocated.	None allocated.	None allocated.
<b>14.3 Transport hazard class</b>	None allocated.	None allocated.	None allocated.
<b>14.4 Packing Group</b>	None allocated.	None allocated.	None allocated.

**14.5 Environmental hazards**

Not a Marine Pollutant.

**14.6 Special precautions for user**

**Hazchem code** None allocated.

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**15. REGULATORY INFORMATION**

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## PRODUCT NAME FORCH GREEN MULTI GASKET K161 50G

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

<b>Poison schedule</b>	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
<b>Classifications</b>	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).
<b>Inventory listings</b>	<b>AUSTRALIA: AIC (Australian Inventory of Industrial Chemicals)</b> All components are listed on AIC, or are exempt.

## 16. OTHER INFORMATION

**Additional information** WORKPLACE CONTROLS AND PRACTICES: Unless a less toxic chemical can be substituted for a hazardous substance, ENGINEERING CONTROLS are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

#### PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

#### HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

### Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (highly acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**PRODUCT NAME FORCH GREEN MULTI GASKET K161 50G**

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

**Prepared by**

Risk Management Technologies  
5 Ventnor Ave, West Perth  
Western Australia 6005  
Phone: +61 8 9322 1711  
Fax: +61 8 9322 1794  
Email: [info@rmtglobal.com](mailto:info@rmtglobal.com)  
Web: [www.rmtglobal.com](http://www.rmtglobal.com)

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